

 FUZETEC TECHNOLOGY CO., LTD.	NO.	PQ54-06E		
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Surface Mountable PTC Resettable Fuse: FSMDH 1812 Series

1. Summary

- (a) **RoHS Compliant & Halogen Free**
- (b) **Applications: All high-density boards**
- (c) **Product Features: Small surface mountable, Solid state, Faster time to trip than standard SMD devices**
- (d) **Operation Current: 0.20A~1.75A**
- (e) **Maximum Voltage: 6V~48V**
- (f) **Temperature Range : -40℃ to 125℃**

2. Agency Recognition

UL: File No. E211981
C-UL: File No. E211981
TÜV: File No. R50090556

3. Electrical Characteristics (23℃)

Part Number	Hold	Trip	Rated	Max	Typical	Max Time to Trip		Resistance	
	Current	Current	Voltage	Current	Power	Current	Time	R _{MIN}	R _{1MAX}
	I _H , A	I _T , A	V _{MAX} , VDC	I _{MAX} , A	P _d , W	A	Sec	Ohms	Ohms
FSMDH020-1812-R	0.20	1.00	42	40	1.2	8.00	0.10	0.50	4.50
FSMDH020-48-1812-R	0.20	1.00	48	40	1.2	8.00	0.10	0.50	4.50
FSMDH035-1812-R	0.35	1.75	36	40	1.2	8.00	0.10	0.30	2.60
FSMDH035-48-1812-R	0.35	1.75	48	40	1.2	8.00	0.10	0.30	2.60
FSMDH050-1812-R	0.50	1.60	30	40	1.2	8.00	0.10	0.20	1.35
FSMDH110-1812-R	1.10	2.20	6	40	1.2	8.00	1.00	0.050	0.430
FSMDH110-16-1812-R	1.10	5.50	16	40	1.2	8.00	1.00	0.050	0.430
FSMDH125-1812-R	1.25	6.25	9	40	1.5	8.00	5.00	0.030	0.300
FSMDH150-1812R	1.50	6.00	9	40	1.5	10.00	5.00	0.022	0.200
FSMDH175-1812R	1.75	7.00	9	40	1.5	10.00	5.00	0.018	0.170

I_H=Hold current-maximum current at which the device will not trip at 23℃ still air.

I_T=Trip current-minimum current at which the device will always trip at 23℃ still air.

V_{MAX}=Maximum voltage device can withstand without damage at it rated current.(I_{MAX})

I_{MAX}= Maximum fault current device can withstand without damage at rated voltage (V_{MAX}).

P_d=Typical power dissipated-type amount of power dissipated by the device when in the tripped state in 23℃ still air environment.

R_{MIN}=Minimum device resistance at 23℃ prior to tripping.

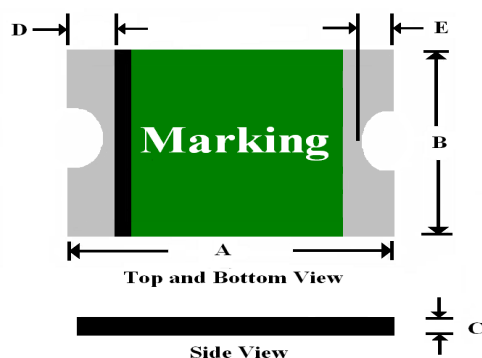
R_{1MAX}=Maximum device resistance at 23℃ measured 1 hour after tripping or reflow soldering of 260℃ for 20 seconds.

Termination pad characteristics

Termination pad materials: Pure Tin

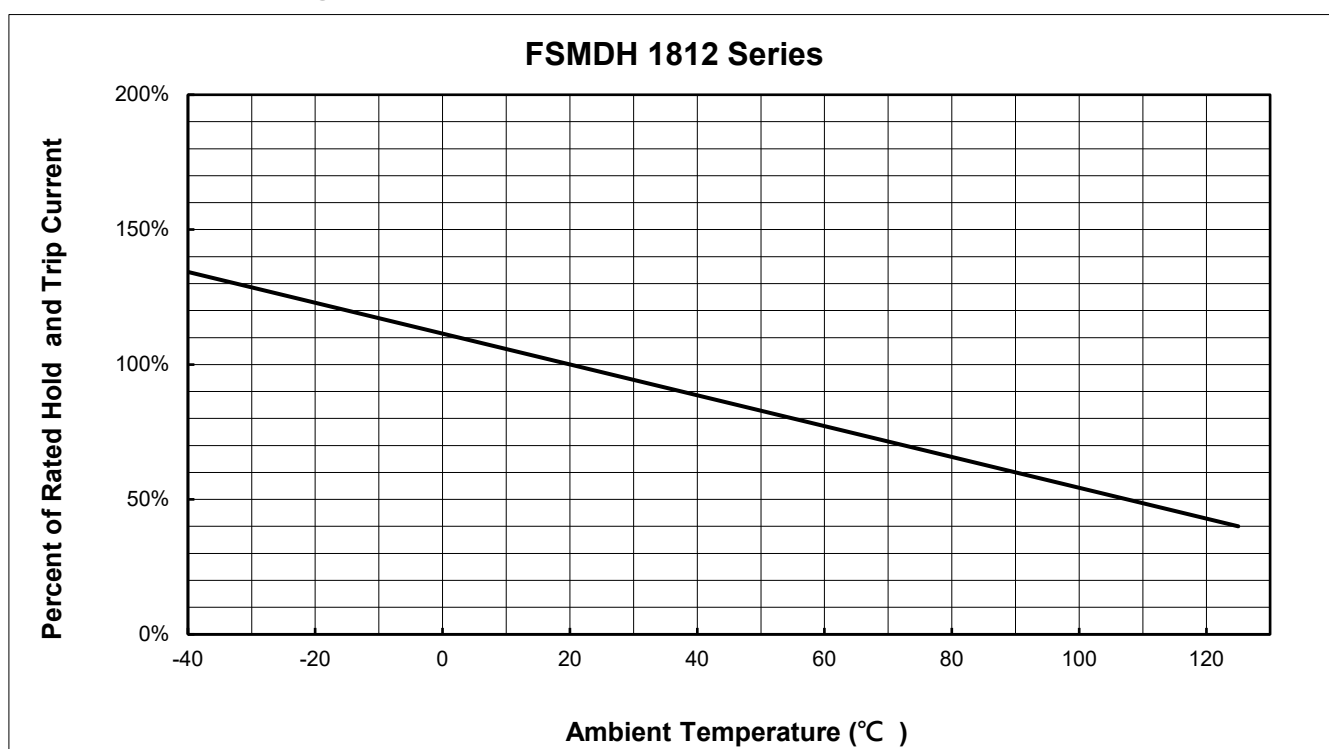


4. FSMD Product Dimensions (Millimeters)



Part Number	A		B		C		D		E	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
FSMDH020-1812-R	4.37	4.73	3.07	3.41	0.30	1.20	0.30	0.95	0.25	0.65
FSMDH020-48-1812-R	4.37	4.73	3.07	3.41	0.30	1.20	0.30	0.95	0.25	0.65
FSMDH035-1812-R	4.37	4.73	3.07	3.41	0.30	1.20	0.30	0.95	0.25	0.65
FSMDH035-48-1812-R	4.37	4.73	3.07	3.41	0.30	1.20	0.30	0.95	0.25	0.65
FSMDH050-1812-R	4.37	4.73	3.07	3.41	0.25	0.75	0.30	0.95	0.25	0.65
FSMDH110-1812-R	4.37	4.73	3.07	3.41	0.30	1.20	0.30	0.95	0.25	0.65
FSMDH110-16-1812-R	4.37	4.73	3.07	3.41	0.30	1.20	0.30	0.95	0.25	0.65
FSMDH125-1812-R	4.37	4.73	3.07	3.41	0.25	0.75	0.30	0.95	0.25	0.65
FSMDH150-1812R	4.37	4.73	3.07	3.41	0.30	1.50	0.30	0.95	0.25	0.65
FSMDH175-1812R	4.37	4.73	3.07	3.41	0.30	1.50	0.30	0.95	0.25	0.65

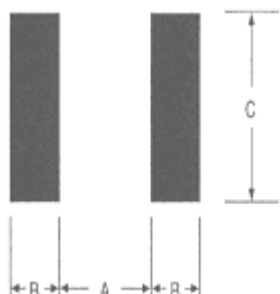
5. Thermal Derating Curve



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9. Pad Layouts 、 Solder Reflow and Rework Recommendations

The dimension in the table below provide the recommended pad layout for each FSMDH1812 device



Pad dimensions (millimeters)			
Device	A Nominal	B Nominal	C Nominal
All 1812 Series	3.45	1.78	3.50

Profile Feature	Pb-Free Assembly
Average Ramp-Up Rate (T _{max} to T _p)	3 °C/second max.
Preheat :	
Temperature Min (T _{min})	150 °C
Temperature Max (T _{max})	200 °C
Time (t _{min} to t _{max})	60-180 seconds
Time maintained above:	
Temperature(T _L)	217 °C
Time (t _L)	60-150 seconds
Peak/Classification	260 °C
Temperature(T_p) :	
Time within 5°C of actual Peak :	
Temperature (t _p)	20-40 seconds
Ramp-Down Rate :	6 °C/second max.
Time 25 °C to Peak Temperature :	8 minutes max.

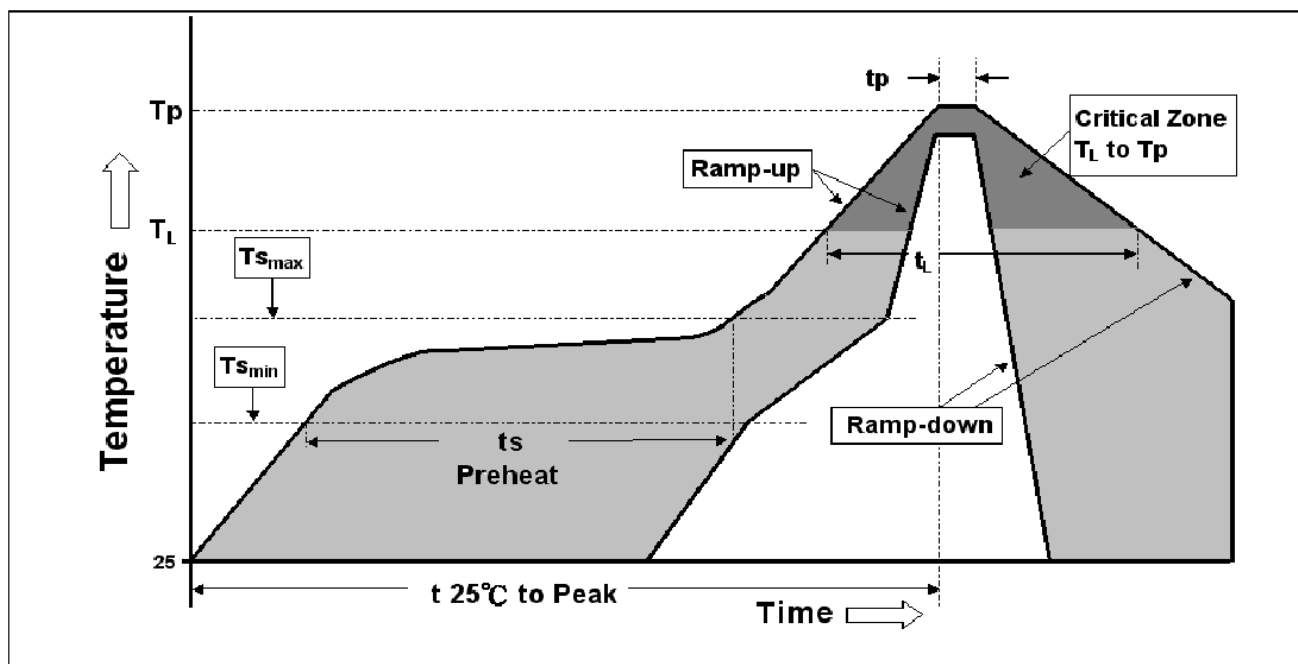
Note 1: All temperatures refer to of the package,
measured on the package body surface.

Solder reflow

- ※ Due to “Lead Free” nature, Temperature and Dwelling time for the soldering zone is higher than those for Regular. This may cause damage to other components.
- 1. Recommended max past thickness > 0.25mm.
- 2. Devices can be cleaned using standard methods and aqueous solvent.
- 3. Rework use standard industry practices.
- 4. Storage Environment : < 30°C / 60%RH

Caution:

1. If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.
2. Devices are not designed to be wave soldered to the bottom side of the board.

**Reflow Profile**

Warning: - Each product should be carefully evaluated and tested for their suitability of application.



- Operation beyond the specified maximum rating or improper use may result in damage and possible electrical arcing and/or flame.
- PPTC device are intended for occasional overcurrent protection. Application for repeated overcurrent condition and/or prolonged trip are not anticipated.
- Avoid contact of PPTC device with chemical solvent, including some inert material such as silicone based oil, lubricant and etc. Prolonged contact will damage the device performance.
- Additional protection mechanism are strongly recommended to be used in conjunction with the PPTC device for protection against abnormal or failure conditions.
- Avoid use of PPTC device in a constrained space such as potting material, housing and containers where have limited space to accommodate device thermal expansion and/or contraction.